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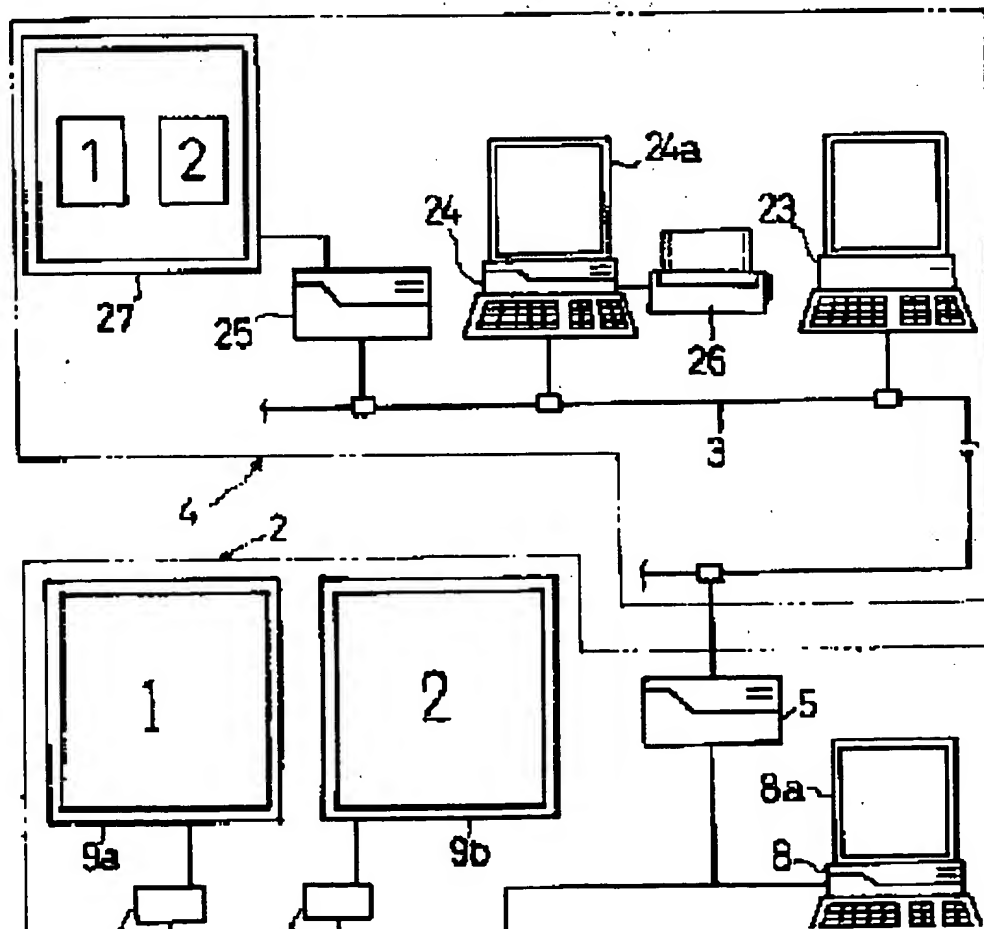
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### (54) PRODUCTION MANAGEMENT DISPLAY SYSTEM

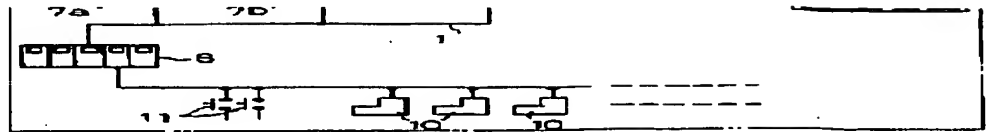
(57) Abstract:

**PURPOSE:** To display further more information by an appropriate size as necessary without making the size of a display which displays production management information and 'ANDON' information (display abnormality in production line) larger than that of the conventional display, and to unnecessitate remaking the 'ANDON' information at the time of the change and reorganization of an equipment.

**CONSTITUTION:** A programmable controller 6, control personal computers 7a and 7b, and factory side



managing personal computer 8 are connected with a first network 1, and dot matrix type LED displays 9a and 9b are connected with the control personal computers 7a and 7b. The programmable controller 6 converts an abnormal signal inputted from each equipment 10 or the like on a production line into data according to the kind, and outputs the data signal to the first network 1. The control personal computers 7a and 7b prepare display data to be displayed on the LED display 9a and 9b based on the control data signal and plural display pattern formats, and allow the LED display 9a and 9b to display the necessary information.



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